

INSTALLATION INSTRUCTIONS

for the correct installation of isoloc Universal Precision Machine Shoes

General installation guidelines:

Before installing the machine or plant, the area around the bearing surface must be free from oil and grease in order to give optimum anti-slip protection. Rough concrete should be given a clean smooth coating. The admissible evenness and angle tolerances on the upper side of the bearing surfaces and on the lower side of the machine pedestals base on DIN 18202. Localized loads have to be avoided. It should additionally be ensured that the specified maximum load indexes (F_{max}) of the elements are not exceeded. If they are not known, please ask us. If the centre of gravity of the machine is not central, larger UMS have to be used at the higher loaded mounting points, if necessary.

If the isoloc machine shoes are equipped with isoloc vibration insulation panels of different thicknesses, then the thin Anti-Slip Panel GPL must always be on top, next to the machine. All machine shoes used under a machine etc. have to be adjusted to medium height (check with a precision spirit level if necessary) and only after this the machine has to be lowered carefully on to them. If UMS Machine Shoes are equipped with IPK Vibration Insulation Packs, each UMS has to be adjusted to the maximum height before lowering the machine – then levelling is carried out downwards. The machine can no longer be shifted in the x- or y-axis after it has been placed down! The machine shoes have to be loaded on their full area – on at least 75 % of the support surface. This support surface has to be chosen in cross direction to the levelling spindle (image 1). If the load is applied one-sidedly or localized, there is the danger of tipping or breaking, especially for machine shoes with IPK vibration insulation packs (image 2)!

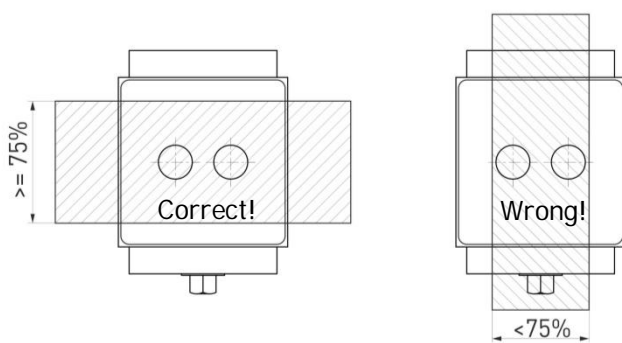


image 1

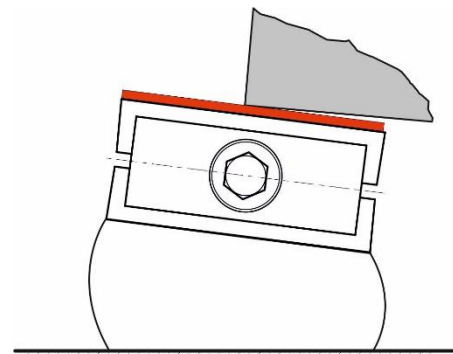


image 2

Levelling has to be performed with a torque spanner employing the appropriate spanner size for the levelling spindle. The torque spanner should be set to the following maximum torques in Nm:

Type	Max. torque	Height adjustment by revolution	Adjustment range
UMS6	approx. 34 Nm	0.20 mm	+5/-4 mm
UMS10	approx. 69 Nm	0.30 mm	+6/-4 mm
UMS19	approx. 190 Nm	0.30 mm	+6/-4 mm
UMS30	approx. 200 Nm	0.30 mm	+9/-5 mm
UMS60	approx. 246 Nm	0.30 mm	± 7 mm
UMS100	approx. 1,100 Nm	0.30 mm	± 10 mm
UMS8/SL and UMS8/SLZ	approx. 50 Nm	0.20 mm	+7/-3 mm

Please see the height adjustment that is achieved with each revolution of the adjustment spindle also in the chart above. In order to judge the unevenness of the floor between two mounting points, half of the levelling range of our machine shoes has to be taken as a basis. E. g. the maximum floor slope between two UMS6 has to be 4.5 mm if the shoe in question is supported on the entire mounting surface as the levelling range of UMS6 is 9 mm. Regarding the adjustment ranges, please pay attention that the admissible floor slope within a mounting surface is not exceeded that is defined in DIN 18202 irrespective of the elastic elements. For the unevenness of the floor between two setup points that is more than half of the levelling range, distance plates of sheet steel and GPL have to be used. Please note that our vibration insulation panels can deform afterwards under load (so-called creeping). This deformation process is finished after 24 – 48 hours.

The indicated adjustment ranges of the Machine Shoes UMS must by no means be exceeded as otherwise damages of the adjustment wedges or of the Machine Shoes UMS occur. Particular care must be taken to ensure that, after levelling, all machine shoes are (uniformly) loaded.

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1.0 Universal Precision Machine Shoe *UMS-ASF, UMS8/SL-ASF, UMS8/SLZ-ASF, UMS-DSF, UMS8/SL-DSF and UMS8/SLZ-DSF free-standing – without anchoring*

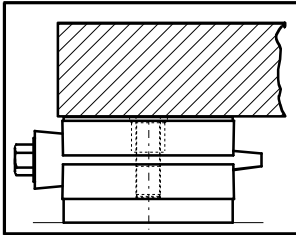


image: UMS-ASF

	isoloc panels	UMS-ASF	UMS-DSF
UMS top side	Anti-Slip Panel GPL	two bore holes	two bore holes
UMS bottom side	Insulation Panel IPL	two threads	two bore holes

To be placed as far away from the middle of the machine as possible. For free standing use, the UMS top side has to be equipped with anti-slip panels.

Apart from this, the basic installation instructions indicated above apply.

1.1 Universal Precision Machine Shoe *UMS-ASF, UMS8/SL-ASF, UMS8/SLZ-ASF, UMS-KAS, UMS8/SL-KAS and UMS8/SLZ-KAS screw-on*

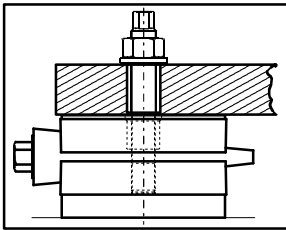


image: UMS-ASF

	isoloc panels	UMS-ASF
UMS top side	Anti-Slip Panel GPL	two bore holes
UMS bottom side	Insulation Panel IPL	two threads

- To be placed as far away from the middle of the machine as possible.
 - Machine shoe always to be screwed on loosely through the bore hole of the machine foot employing a single threaded rod, corresponding to the bore holes provided in the machine body. Turn in the threaded rod by hand in the UMS as far as it will go.
 - Turn by hand the supplied nut at the machine foot and max. ¼ rotation put on firmly. Otherwise please refer to the tightening torque (see chart).
- If you tighten more than ¼ rotation or exceed the specified tightening torque there is a risk that the lower cast plate break!

Caution! Leveling may only be carried out when the vertical threaded rod is loosened! Otherwise the above mentioned basic installation instructions applies.

Construction size UMS	tightening torque fixing screw
UMS6 UMS8/SL UMS8/SLZ UMS10	30 Nm
UMS19 UMS30	40 Nm
UMS60	50 Nm

1.2 Universal Precision Machine Shoe *UMS-ASA, UMS-ASA-Z, UMS8/SL-ASA, UMS8/SLZ-ASA, UMS-KASA, UMS8/SL-KASA and UMS8/SLZ-KASA screw-on, with inclination compensation*

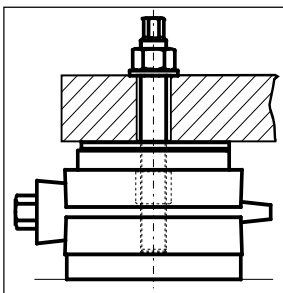


image: UMS-ASA

	isoloc panel	UMS-ASA UMS-ASA-Z
UMS top side	none	sphere ring
UMS bottom side	Insulation Panel IPL	two threads

- To be placed as far from the middle of the machine as possible.
 - Machine shoe always to be screwed on loosely through the bore hole of the machine foot employing a single threaded rod, corresponding to the bore holes provided in the machine body. Turn in the threaded rod by hand in the UMS as far as it will go.
 - Turn by hand the supplied nut at the machine foot and max. ¼ rotation put on firmly. Otherwise please refer to the tightening torque (see chart).
- If you tighten more than ¼ rotation or exceed the specified tightening torque there is a risk that the lower cast plate break!

Caution! Leveling may only be carried out when the vertical threaded rod is loosened! Otherwise the above mentioned basic installation instructions applies.

Construction size UMS	tightening torque fixing screw
UMS6 UMS8/SL UMS8/SLZ UMS10	30 Nm
UMS19 UMS30	40 Nm
UMS60	50 Nm

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1.3 Universal Precision Machine Shoe *UMS-DSF, UMS8/SL-DSF, UMS8/SLZ-DSF, UMS-KDS, UMS8/SL-KDS and UMS8/SLZ-KDS through-hole*

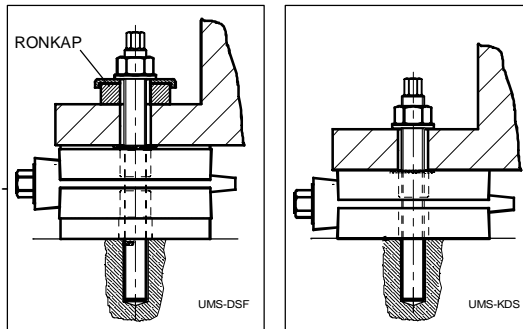


image: UMS-DSF with RONKAP through-hole and UMS-KDS

RONKAP 1	M16: 25 Nm / M20: 31 Nm
RONKAP 2	M20: 75 Nm / M24: 90 Nm
RONKAP 3	M24: 168 Nm / M30: 196 Nm

chart: tightening torques for Insulation Discs RONKAP with insulation panel IPL30 (for designs with other insulation disc types, see offer or on request)

	UMS-DSF	UMS-KDS	UMS-DSF/UMS-KDS
UMS top side	Anti-Slip Panel GPL	no GPL	two bore holes
UMS bottom side	Insulation Panel IPL	no IPL	two bore holes

- Mark bore holes.
- To be placed as far from the middle of the machine as possible.
- Machine shoe always to be screwed through the bore hole of the machine foot employing a single threaded rod, corresponding to the bore holes provided in the machine body.
- Hold the threaded rod at the upper hexagon with a combination- / ring wrench and tighten it at the machine foot by means of the provided nut.

In order to guarantee the insulation effect with anchoring, kindly note when using the UMS-DSF:

- Insert Insulation Discs RONKAP beneath the bolt head or the nut (no insulation disc is necessary for UMS-KDS).
- Hold the threaded rod at the upper hexagon with a combination- / ring wrench and tighten it at the machine foot by means of the provided nut.
- Pay attention to the maximum load on the machine shoe = proportional machine load + preload force of screw and observe the max. tightening torque of the RONKAP!

CAUTION! It may only be levelled if the threaded rod is vertical and untightened!
Apart from this, the basic installation instructions indicated above apply.

1.4 Universal Precision Machine Shoe *UMS-DSA, UMS8/SL-DSA, UMS8/SLZ-DSA, UMS-KDSA, UMS8/SL-KDSA and UMS8/SLZ-KDSA with floor anchoring and inclination compensation*

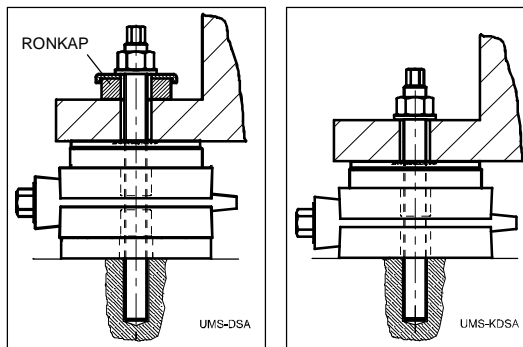


image: UMS-DSA with RONKAP through-hole and UMS-KDSA

RONKAP 1	M16: 25 Nm / M20: 31 Nm
RONKAP 2	M20: 75 Nm / M24: 90 Nm
RONKAP 3	M24: 168 Nm / M30: 196 Nm

chart: tightening torques for Insulation Discs RONKAP with insulation panel IPL30 (for designs with other insulation disc types, see offer or on request)

	UMS-DSA	UMS-KDSA	UMS-DSA/UMS-KDSA
UMS top side	sphere ring	sphere ring	two bore holes
UMS bottom side	Insulation Panel IPL	no IPL	two bore holes

- These UMS-types can only be used in conjunction with floor anchoring!
- To be placed as far from the middle of the machine as possible.
 - Machine shoe always to be screwed through the bore hole of the machine foot by means of a single threaded rod, corresponding to the bore holes provided in the machine body after levelling.
 - In order to guarantee the insulation effect despite anchoring, kindly note when using the UMS-DSA:
 - Insert Insulation Discs RONKAP beneath the bolt head or the nut (no insulation disc is necessary for UMS-KDSA).
 - Hold the threaded rod at the upper hexagon with a combination- / ring wrench and tighten it at the machine foot by means of the provided nut.
 - Pay attention to the max. load on the machine shoe = proportional machine load + preload force of screw and observe the max. tightening torque of the RONKAP!

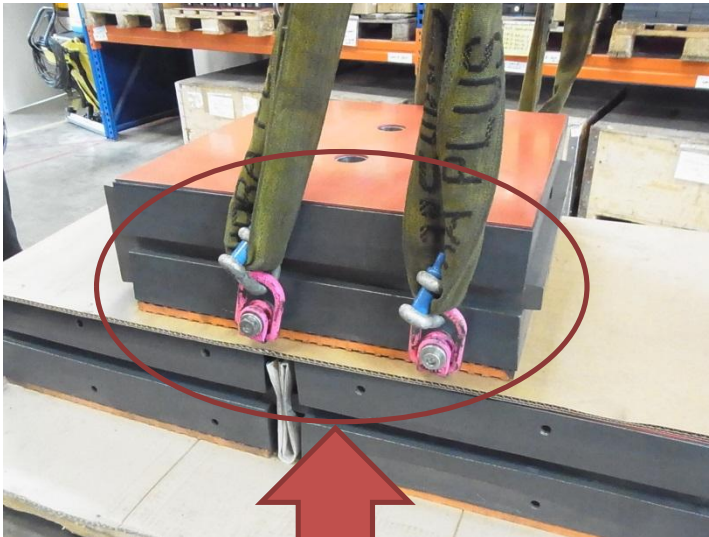
CAUTION! It may only be levelled if the threaded rod is vertical and untightened!
Apart from this, the basic installation instructions indicated above apply.

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1.5 Safety note for the transport of UMS100

It is absolutely necessary to transport the isoloc machine shoes with 4x crane eyes that have to be fixed at the base plate of the machine shoe in order to prevent the element from tilting. The head plate as well as the adjustment wedge rest loosely above. Furthermore, please note the industrial safety regulations for transports by cranes!



Please use the threaded holes for transport eyes at the base plate of the machine shoe!

1.6 Re-lubrication of machine shoes

If the machine shoe has to be relubricated after long usage and very frequent levelling, it is necessary to apply lubricant on the sliding surfaces as well as on the levelling spindle. Please utilize the lubricant Molykote 1000 thread paste.